



# HEAVY DUTY AXLE WEIGHING WEIGHBRIDGE

(WB-AW)

Trade Weighing and Axle Weighing on a Standard Weighbridge

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#### **SASCO** WEIGHING SYSTEMS

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Phone: +27 (0) 11 746 6000 Fax: +27 (0) 11 746 6100 **AXLE WEIGHING SINGLE DECK WEIGHBRIDGES** are an important product within Sasco's range of Truck Weighing solutions. Other products within Sasco's truck weighing range which offer a similar solution, include multi deck weighbridges, weigh-in-motion wimbridges, standard single deck weighbridges with upgraded instrumentation to enable axle weighing, group axle weighers and weigh pads.

Under conditions of high volume industrial weighing were both trade weighing and axle weighing is required, the WB-AW is the optimal solution for delivering highly accurate digital total weighttrade weighing as well compliant axle weighing.

The WB-AW, when installed with Sasco ProWeigh+ software, provides for fully compliant axle weighing as well as an array of operational functionality including weighbridge automation, the total integration of weighing data generated with user IT systems and powerful cloud and networking data capabilities.



### **Product Overview**

The WB-AW is a highly accurate trade approved Truck Weighing System providing total weight and axle weights. Unlike standard multi decks, the WB-AW is bi-directional, can be specified to accommodate horse and trailer combinations up to 36m in length, and can also accommodate non-standard PBS truck configurations that could not ordinarily be aligned with a standard multi deck design.

Sasco typically achieves accuracy levels on total weight 99.95% and 97.5% on axle weights on the system, with a maximum total loading of up to 80 tons. Key elements of the system are:

• It is both cheaper to buy and cheaper to maintain than a multi deck weighbridge, yet achieves similar results.

• It is a Bi-Directional multi deck in that both total trade weights and axle weights can be determined by approaching the weighbridge from either direction.

• Complete digital instrumentation with all components being manufactured in Europe.

• The key instrumentation components are one DD1010 indicator and ten CPD digital load cells.

• A lower cost of option of a trade approved hybrid digital system comprising one DD1010 indicator and ten S500 load cells is also available.

• The most common specification length for the weighbridge is 24m, but is also trade approved up to a length of 36m.

• Decks are manufactured from only high grade steel being grade EN10025/Q235D and can accommodate axle loadings of up to 18 tons.

• Mounting option are either pit mounted or mounted above the ground.

• Sasco ProWeigh + software is supplied as standard, which means the adding on of an array of weighbridge automation is easy.

• Sasco ProWeigh+ also has the functionality to facilitate the integration of weighing data to a range of ERP systems whether directly or via the Cloud.

• The set-up menu of Sasco Proweigh+ Fleet Manager Database, allows for the option of single tare weighing as opposed to double weighing of vehicles.

• The set-up menu of Sasco Proweigh+ Fleet also allows for the option of SOLAS Weighing as well as total weight and axle weighing.

• Finally, there is the added option of fully unmanned operations whether on a stand-alone basis or as part of a Centralized Weighing Operations Control Centre configuration.

# Indicator

The indicator used on the WB-AW is the DD1010, which is manufactured by Bilanciai in Italy. The reasons for deciding to specify the WB-AW with this indicator are as follows:

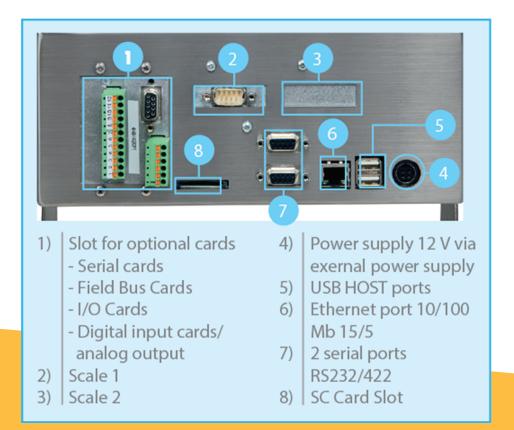
• Judged on reliability and functionality, Bilanciai is regarded as the leading manufacturer of weighing indicators globally.

• The DD1010 has the unique functionality to compute, from the total weight, the axle loadings of the vehicle on the weighbridge.



• The DD1010 stores all the load cell calibrations, such that when load cells require replacing, the correct calibrations can be simply be down loaded from the indicator to the relevant load cell. This reduces down time.

• The DD1010 offers and array of interfacing terminal options, can form part of a total facilities network and can also, on a standalone basis, directly manage and control multiple hardware devices used in weighbridge automation.



### Load Cells

The WB-AW comes with the option of either CPD or S500 load cells. The S500 load cells are cheaper.

The accuracy of both the CPD and S500 load cells are both very high and both have stainless steel casing. However, the advantages of the more expensive CPD load cell over the S500 are:

• While both the CPD load cell and S500 IP68 rated, the CPD load cell has proven to be able to sustain being submerged for up to a month without compromising its operations.

• The continuing accuracy under conditions of extreme temperature changes, of CPD load cells, have been proven to be better particularly in environments of extreme heat.



• The CPD load cells come with inbuilt lightning protection in each load cell. This has proven invaluable when installations are in high lightning strike areas.



**CPD LOAD CELL** 

# Software and Data Integration

The WB-AW runs on Sasco Proweigh + software and offers the functionality of seamless data integration, either directly or via the Sasco Cloud.

Configured in single weighing tare mode weighing the weighing sequence to be followed by the Weighbridge Operator is as follows:

General Capture Transaction - ProWeigh+	
Capture Transaction/Load Weight Totally legal. Totally legal. Totally legal. Totally accurate. Totally Sector.	FIRST ACTION:
	Capture the registrations of the horse and
	trailer units, which can be automated via
Horse Registration ABC123GP	RFID, APNR cameras, or QR codes.
Trailer 1 Registration	
XYZ456GP ~	
Trailer 2 Registration	
Select a Vehicle Reg No V	
<u>C</u> ancel <u>N</u> ext	
🖡 Weigh Transaction Entry - ProWeigh+ X	
Weighbridge Name Sasco Demo Weighbridge 1 Transport Details Ticket Details	SECOND ACTION:
Weigh Type         SULESE LOAD         Totake Number         WBT000075         Care           Vehicle Reg No         ABC1230P           Care            Scatch / Tae Wight         10 000         15 000         Date / Time         2018/07/22 17:14:00         Care	
Transporter Code 12345:My Transport V Pallet Details User Defined	Weigh.
Driver Name         Stretce         Open Name         Open Name <t< th=""><th></th></t<>	
Invoice Details Document Type  Invoice O Picking Stip Find Operator Weigh Second Operator Weigh Document Type Of Ling Operator Weigh	
Document Number         \$4,500000001         Image: Control of the state of the s	
Address Weigh Calculations (bg) Document Weight Calculations (bg) DMI Ist and 2nd 18 800	
Product Details Product Code Product Code Total Code	
Cost per KG 0.00 Weigh Load Now	
36400 @ Weigh Load	
Weighing Deck Direction Left ====================== Right	
Capture Transaction/Load Weight (Sascer Africe)	
Ξ	THIRD ACTION:
Is this the First weigh or Second weigh? O First O Second Registration ABC1230P Is the Vehicle Employ or Loaded? O Empty O Loaded Transporter Full Name My Transport	Select the vehicle configuration so as
la the Vehicle Empty or Loaded? O Empty ● Loaded Transporter Full Name My Tanaport Transporter Full Name My Tanaport Transporter Address Tanaporter Address Tanaport	to determine the correct permissible
Horse Registration ABC1230P Contact Person	
Trailer 1 Registration X724560P 3 Insurance Provider	weights. This can be automated if the
Transporter Name My Transport Cover Type Cover Policy Number	vehicles are loaded on the ProWeigh
Contact Person 12345 Type Horse Contact Number 0021234557 Update	Fleet Master database.
122	
Horse White MAN	
Saco YAI Reserve taxe, Lucia desas saand. <u>Cancel Back Hent</u>	

# Compliant Total Weight and Axle Weighing Ticket

Once the weighing process is complete, print the weighing ticket. If ProWeigh is set up to integrate with the User's IT system or Sasco Cloud, all the relevant weighing information will also be immediately transmitted electronically to this data destination.

THIS DOCUMENTATIO	N IS COMPLIANT	WITH THE NA	TIONAL ROAD TRAFF	IC AMENDMENTAC 6,4 OF	2008
			WEIGHBRIDGE TICKET SLIP		
			Horse Registration	:ABC123GP	
			Weighbridge Name	: Sasco Demo Weighbridg	e 1
			Company Name	:Sasco Customer Demo C	
			Site Name		Joinparty
				: My Test Location	
			Product	:	
SASCO ProWeig	gh <sup>+</sup> Version 2	.1.0			
TICKETNUMBER	WBT000068	3	TICKETDATE	2018/05/22 15:47:00	
VEHICLE DETAILS	5				
Registration Number	ABC123GP	-	XYZ456GP	3300	
Туре	Horse		Trailer	****	
Operator	My Transport		My Transport	****	
Contact Person	****		****	****	
Insurance Provider					
Cover Type	2222		****	****	
Policy Number					
TRADE WEIGHING	GDETAILS				
First Weigh Details		Second Weight	Details	Weigh Calculations	
Weight (kg) 15 430 Date Time 2018/05/ Operator sa	22 15:42.51	Weight (kg) Date Time Operator	<b>21 500</b> 2018/05/22 15:46.59 sa	NETT Weight(kg) Product NETT (kg) Total Difference (kg)	6 070 6 070 6 070
** Scale Weights have b	oon manually ovor	written by Super-	vicor M	Total Cost	R0,00
		and an by Superv	1501		
Axle Groups	Actual kg	Dor	missible ka l	Difference kg	
Group 1	5 100	<u>r en</u>	7 700	(2 600)	
Group 2	10 200		17 600	(7 400)	
Group 3	6 750		7 000	(250)	
TOTALS	22 050 kg		32 300 kg	(10 250 )kg	
CONSIGNEE DETAILS					
Consignee Code			Address		
Consignee Name					
Doounionentanibor	SAS000000002				
	Sales 0		Contact Name Contact Num		
Document Weight			Contact Num	ber	
CONSIGNOR DETA					
Address	Sasco Customer D 1 Test Street	lemo Company	Contact Name Contact Num	ber 0117654321	
	JHB				

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# Compliant Solas Weighing Ticket Format

Example of a typical paper form or electronic form SOLAS weighing ticket generated should this weighing option be selected.

	SOLAS COMPLIANT WEIGHING TICKET				
Sasco Africa)	WEIGHBRIDGE NAM	IE	Sasco P&W Pomor	la	
	DATE AND TIME:		2018/07/11 8:0	00:00	
	SANAS CERTIFICAT	E:	1121990		
Pay&Weigh	CALIBRATION CERT	IFICATE:	1121990		
	CALIBRATION DATE:		2019/01/19		
TICKET NUMBER	PM00002473		TICKET DATE	2018/07/11 8:00:00	
TRANSPORTER INFOR	MATION				
Horse Registration:	TESTGP		Driver Name:		
Trailer 1 Registration:	TRAILER01GP		Captured by:	sa	
Trailer 2 Registration:					
Transporter Name:	Test Company				
CARGO INFORMATION					
Customer Name:	Test Company				
Container Number:	MSKU2666542				
ISO Type:	ST20				
Load Type:					
Container Tare:	10 000	kg			
Seal Number:	S12346				
Empty Vehicle Weight:	14 000	kg			
Gross Vehicle Weight:	80	kg			
Gross Cargo Weight:	-13 920	kg			
Net Cargo Weight:	-23 920	kg	]		

COMPLETED BY	 DRIVER	
DATE	 DATE	

This document also confirms that the minimum mass of the drive axles have been checked and that the mass on the steering axle has been checked for both over and under loading.

# Add-on Hardware Options

ProWeigh+ together with the DD1050 can accommodate the add-on of the following hardware devices:

- Robot
- Booms
- Cameras
- Electronic Display Board
- Bar Code Reader
- QR Code Reader
- RFID Reader
- Internet Communications Card

Additional automation hardware can be added without incurring development costs, simply through a standard menu driven activation process.

utomation Setup	Fingerprint Scanners 1/O Hardware Controllers Barcode Scanner IP Cameras Advanced Printing RFID Readers QR Code Readers	
5-1	ble Hardware Devices	ත
		ഹ
	Device Tag Readers	
<b></b>	Fingerprint Scanners	
	/O Hardware Controllers	
	Barcode Scanners	
	RFID Readers	
	QR Code Readers	
	Advanced Printing	
	Save Device Setup	

### Application Example:

#### **WB-AW**

**Company C** animal feed company which mixes animal feeds and then delivers product to its customers using road tankers. Company C owns its tanker fleet and therefore knows the tare weight of each vehicle. Each tanker trailer is always assigned to the same horse. The facility is all paved, drainage is good but the facility is in an area of high lightning strikes.

Company C want to do one weighing of the tankers on the way out of the facility, wants to determine a trade approved total weight and wants to ensure the driver leaves the facility with a weighing ticket which is compliant with the Road Traffic Act.

Company C wants the site to be fully automated and to operate on an unmanned basis using APNR cameras. All weighing data must also be fully integrated with the company's ERP system.

The WB-AW combined with ProWeigh+ will be the optimal solution and would be configured as follows:

• One WB-AW weighbridges, with CPD load cells will be installed in the ground.

• One traffic light, one boom and one APNR camera will be mounted on the right of the weighbridge on the outbound approach side before the weighbridge, and one traffic light and one boom will be mounted on the right side of the weighbridge on the exit side.

• ProWeigh+ will be loaded on the PC's located in the site Operations Manager's office and a printer will be located in the security office at the exit gate.

• The entire fleet information will be loaded on the ProWeigh+ Fleet Master database.

• The PC will be networked to the DD1010 indicator, the weighbridge hardware comprising the booms, traffic lights and APNR camera as well as the printer.

• The relevant automation functionality of ProWeigh+ will be activated.

• The ERP interfacing functionality of ProWeigh+ will also be activated and the weighbridge PC connected to the customer network.

#### **WB-AW**

On departure, the APNR camera will identify the truck by reading the number plate, all the truck and trailer details will be accessed from the Fleet Master file in ProWeigh+, the light will turn green, the boom will go up, weighing will take place, data will be transmitted to the ERP system, the second boom will go up, the second traffic light will go green and the truck will drive to the exit gate were the security guard will give the driver his weighing ticket.

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# Technical Specifications

	SCPD Load Cells	S500 Load Cells
Total Accuracy	+- 99.95%	+- 99.95%
Axle Weighing Accuracy	+- 97.50%	+- 97.50%
Installation	Above ground or pit	Above ground or pit
Deck Width	3m	3m
Deck Length	6m - 36m but normally 24m	6m - 36m but normally 24m
Number of Modules	One formed from 6m sections	One formed from 6m sections
Indicator	One - DD1010	One - DD1010
Indicator IP Rating	IP 48	IP 48
Load Cells	Ten - CPD	Ten -\$500
Load Cell IP Rating	IP68	IP68
Dlink Required	No	Yes
Maximum Total Weigh	80 tons	80 tons
Maximum Axle Weigh 200 W.P.D	25 tons	25 tons
Reverse Calibration	Yes	Yes
Temperature Compensation	Yes	Yes
Maximum Number of Axle Groups	Unlimited	Unlimited
Total Weight Generated	Yes	Yes
Axle Weights Generated	Yes	Yes
RTA Compliant Ticket	Yes	Yes
SOLAS Weighing	Yes	Yes
Double or Single Weighing	Yes	Yes
Manned or Unmanned	Manned	Manned
PC Required	Yes	Yes
Option of Automation	Yes	Yes
Option of Unmanned	Yes	Yes
Option of Centralization	Yes	Yes
Direct IT Systems Interfacing Possible	Yes	Yes
Cloud Interfacing Possible	Yes	Yes
Pre- Loading of Fleet Possible	Yes	Yes
Deck Warranty	6 Years	6 Years
Instrumentation Warranty	12 months	12 months
Trade Approval	Yes	Yes

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